APQP 3rd Edition and Control Plan 1st Edition FAQ's

How much are the new publications going to cost?

APQP / CP	Publication Type	Member	Non-Member	Available
Individual	Hardcopy	$ 55	$ 165	March 1st, 2024
	e-Document	$ 55	$ 165	March 1st, 2024
	Corporate Subscription	$ 1,600	$ 2,600	March 1st, 2024
Kit (both documents)	Hardcopy	$ 99	$ 297	March 1st, 2024
	e-Document	$ 99	$ 297	March 1st, 2024
	Corporate Subscription	$ 2,880	$ 4,680	March 1st, 2024

What languages are the new publications going to be offered in?

- The new publications are available as eDoc or hardcopy in English, Chinese, Italian, Japanese, Korean, Portuguese, and Spanish.

When will training be available for the new processes?

- Training is available NOW. Please review the training classes listed above.

When will the new APQP and Control Plan be required by the OEMs?

- At this time, General Motors implementation date is six months for the release date of the documents
  - Contact your customer representative with implementation questions

When will the new APQP and Control Plan be accepted by the OEMs?

- Ford, General Motors, and Stellantis have agreed they will accept use of the new APQP and Control Plan immediately after publication, since nothing in the new documents conflict with the APQP 3rd edition.

Are the new APQP and Control Plan documents valid for electric vehicles/battery electric vehicles and other mobility related sectors and technologies?

- The APQP and Control Plan documents provide for adaptable frameworks that are suitable and highly useful for the EV industry and beyond. The sequence and duration of actions can be customized to allow for faster and more agile product development cycles, and most OEM customers will expect adherence to APQP and CP methodologies - likely with some sector-specific guidance and customization. Consult your customer for specific direction and requirements.

Is the Control Plan form or fields changing with this update?

- The Control Plan forms have been updated and are available as a download with the purchase of the document.

Will the AIAG Core Tools Support Software, CTS, include the new Control Plan?

- Yes, CTS will be updated to include APQP and Control Plan

Does AIAG offer standardized software for creating the new Control Plans?

- Yes – AIAG's Core Tools Support Software, CTS, creates and manages Control Plan, FMEA, and PPAP documents quickly, accurately, and globally

Do the OEMs expect suppliers to update existing Control Plans to meet the new requirements?

- No, suppliers will not have to update existing Control Plans to meet the new requirements.

Are the Core Tools Self-Assessment and Quality Core Tools Knowledge Badge being updated to include the new versions of APQP and Control Plan?

- Yes, the current Core Tools Self-Assessment and Quality Core Tools Knowledge Badge will be updated to include the newest versions of APQP and Control Plan.

What are the major changes to APQP*?

- Removed Control Plan content into stand-alone document
- Added Sourcing section and Sourcing Checklist
- Added Change Management section and Change Management Checklist
- Added section for APQP Program Metrics, including Example in Appendix C.
- Added section for Risk Assessment Mitigation Plan
- Added "Part Traceability" content
- New Gated Management Section
  - Suggested documentation checklists for each "gate" review
  - Aligned to typical Program milestones
  - Supports expectation for "gate review" in 1.14 Leadership Support
  - Includes review of Supplier (sub-tier) APQP activity, not just Organization's

*Note, this list is not all-inclusive and should not be used for gap-analysis. If your customer requires you to complete APQP and Control Plan documents, you are encouraged to read them in their entirety.

What are the major changes to Control Plan*?

- Clarify link to APQP processes, Living Document
- Clarify Requirements (topics from lessons learned and Customer Specific Requirements)
- Provides detailed guidance how to develop, not just form fields
- Addition of "Safe Launch" requirement to the control plan phases
- Includes effective use of Control Plan guidance based on practices of excellent organizations
- App A: CP Examples - Table for Process Dependent considerations; General to illustrate key requirements/expectations

- App B: Forms/Checklists - Updated based on changes in Chapters 1-3

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Are there additional benefits to becoming an AIAG member company, besides significant product discounts on the APQP and Control Plan documents and associated training courses?

- Yes! There are significant benefits to joining the AIAG family of member companies. More information can be found at www.aiag.org/membership or by contacting *membershipservices@aiag.org*.